

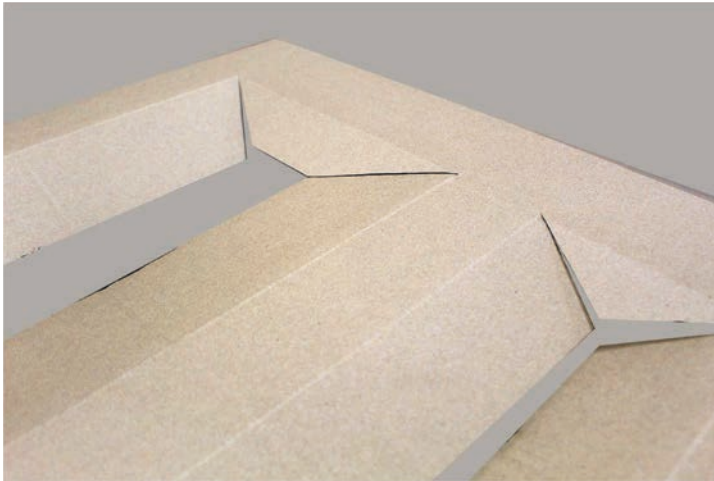
**Step 1:** Lay out all pieces. Ensure you have all 5 pieces.



**Step 2:** Turn main box upside down and fold in the 4 bottom flaps to create a flat base.



**Step 3:** Turn unit upright and place the square floor panel inside the main unit. Tape inside along the edges of floor panel to secure to main box unit.



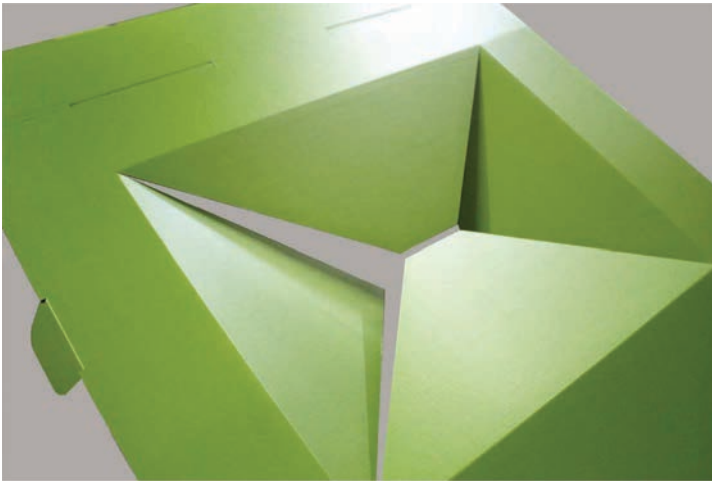
**Step 4:** Take inner support (smooth side up) and fold along the outer creases of outer edges. Remove middle inserts and fold in flaps on the inner support guides.



**Step 5:** Insert inner support into main unit with larger opening towards the back of the unit and place to the bottom of the unit.



**Step 6:** Fold in triangle corners of main unit inward and stick velcro pieces to the inside of the flaps of box and then lock down with velcro connection.



**Step 7:** Take outer green support and fold all 8 flaps down. Tape to backside of support for extra security.



**Step 8:** Take outer green support and start inserting tabs at the bottom into pre-cut slots and continue to work up the unit, securing all the tabs until you feel them lock.



**Step 9:** Pull out the top of the outer green display slightly to insert header into two slots. Insert, then split tabs over the back of the display.



**Step 10:** Re-secure all green tabs onto the main display on the sides. Secure the final two green tabs on the back of main unit into the slots at the top of the unit.



**POP Display is finished!**